



"Images to Follow"

YH-85

Large size high speed Vertical clamping/Vertical injection Plastic Molding Machine

主要規格 Specifications

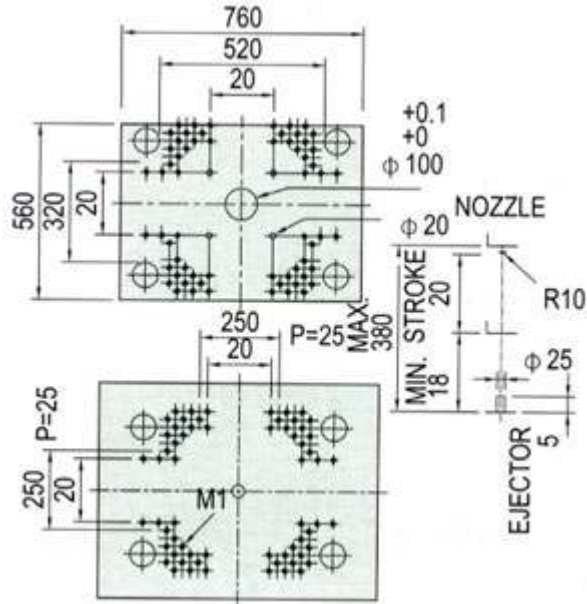
			V	VR(圓盤)
<b>射出系統 INJECTION UNIT</b>				
螺桿直徑	Screw Diameter	mm	36	42
射料壓力	Injection Pressure	kgf/cm <sup>2</sup>	2176	1599
理論射出容積	Injection Capacity	cm <sup>3</sup>	158	215
最大射出重量	Injection Weight(P.S)	gr	141	194
		oz	5	7
射出率	Injection Rate	cc/s	61	83
螺桿回轉數	Screw Speed	r.p.m	0 ~ 180	
螺桿行程	Screw Stroke	mm	155	
噴嘴行程	Nozzle Stroke	mm	200	
噴嘴頂力	Nozzle Contact Force	tf	3.5	
<b>鎖模系統 CLAMPING UNIT</b>				
鎖模方式	Clamping System	--	Upper Mold Moving Direct Clamping Mechanism	

鎖模力	Clamping Force	tf	75 / 85	
鎖模行程	Clamping Stroke	mm	200	
最大空間	Max. Mould Space	mm	380	
最小模厚	Min. Mould Space	mm	180	
模板尺寸	Overall Size of Platens(HxV)	mm	760x560	
柱內尺寸	Space Between Columns(HxV)	mm	520x320	
油壓突針力	Hydraulic Ejector Force	tf	2.7	
突針行程	Ejector Stroke	mm	突出 50	
<b>圓盤系統 TABLE DIAMETER</b>				
圓盤直徑	Rotary Table Dia.	mm		1240
圓盤回轉角度	Table Rotation Angle	°		180度(反覆迴轉)
模具最大外型尺寸	Max. Mould Dimensions	mm		380x380
模具站數	Number of Molds	Sets		2
<b>電氣及其他 ELECTRICAL EQUIPMENT &amp; GENERAL</b>				
電動機	Drive Motor	kw	11.1(15HP)	
電熱	Heater	kw	6.7	
機械尺寸	Dimension of Machine(LxWxH)	m	2.2x1.5x4.1	2.6x1.9x3.7
重量	Weight of Machine	t	4.3	5.8
裝箱尺寸	Shipping Size(LxWxH)	m	2.4x1.47x3.6	2.8x2.1x3.1
裝箱重量	Shipping Weight	t	5	6.8
油箱容量	Oil Tank Capacity	l	260	260
冷卻水量	Cooling Water	l/hr	800 ~ 1000	

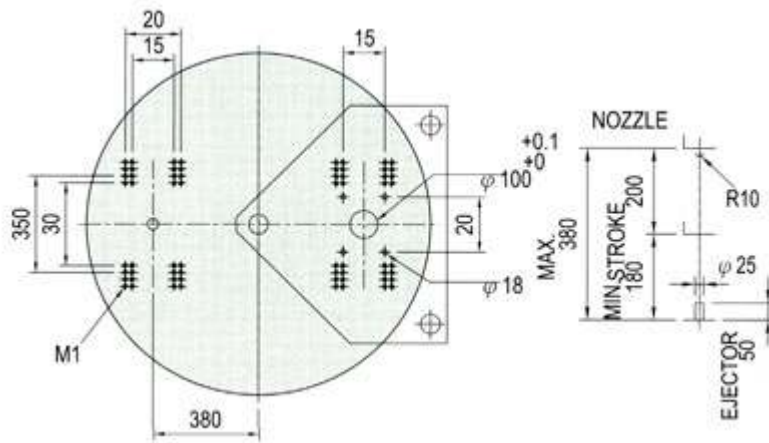
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- 規格若修改,恕不另通知
- Figures shown herein are subject to change without notice.
- Screw and clamping force can be design as customer's request.

模板尺寸



YH-75/85V



YH-70/85VR

